

Model \# B6WBMOD-SWING


1/2" x 3/4" Set Screw


3/8" x 1" Carriage Bolt


3/8" Flat Washer


3/8" Kep Nut


MINIMUM USE ZONE REQUIRED.

## PRODUCT SPECIFICATIONS

## B6WBMOD-SWING CONTOURED BENCH SWING WITH BACK, INGROUND

Seats: Seats dimensions are $24-3 / 4 " \times 15-1 / 8 " .3 / 4 " \# 9$ steel expanded metal. End plates are made of 7 gauge flat steel plate. Reinforced with $3 / 16 \times 1-1 / 2 "$ flat strip. Electrically MIG welded.

Seat Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Legs are 2-3/8" O.D. x 10 gauge pre-galvanized structural steel tubing. Seat support is bent over a mandrel through the bend radius producing a wrinkle free bend. All electrically MIG welded. Galvanized Bearing hangers shall be malleable with oil impregnated bushings. Bench shall be suspended by a $4^{\prime}$ chain.

Frame Coating: Electrostatic powder coated application oven cured.
Hardware: All stainless steel hardware fasteners.
Dimensions: $6^{\prime}$ bench with back. Seats are $24-3 / 4 "$ wide $\times 15-1 / 8^{\prime \prime}$ high. Seat height is $18 "$ from the ground to the top of the seat. Critical Fall Height: Fall height is $92-3 / 4$ " from the pivot point of the swing to the ground.

SUPERIOR
RECREATIONAL PRODUCTS
A P\AYCORE company

## COMPONENTS



## STEP 1



Before Footings are poured attach the 967 Sleeve to the 967 Legs using the specified hardware at the appropriate width. Tighten hardware till it is tight against the 967 leg.


Estimated Required Concrete: 22-50lb. bags of Concrete


After Step 1 place 967 Legs into footings and pour the estimated amount of Concrete to fill footings. While curing continue to Step 2.


While waiting for Footings to cure attach the 967 Armrest to the 967 Bench using the specified hardware.


After Footings have cured attach the 2- Swing Hangers to the 967 Legs using the specified hardware. At the appropriate distance apart from each other.


Attach the 967 11" and 19" Swing Chains to the 967 Bench using the S Hooks. S Hooks must hook through the loops on the 967 Bench and 967 Arms. Then attach the 11" Short Swing Chain to the 19"Long Swing Chain together using a S Hook. Next attach the 49" Swing Chain to the now attached S Hook that is attached to the $11^{\prime \prime}$ and $19 "$ Swing Chains. Now on the other end of that 49" Swing Chain attach the final S Hooks to the Chain and then to the Swing Hanger at the desired length. We reccomend where the top of the seat of the 967 Bench is approximately 18 " from Ground Level.



S
SUPERIOR
RECREATIONAL PRODUCTS
A PLAYCORE company

