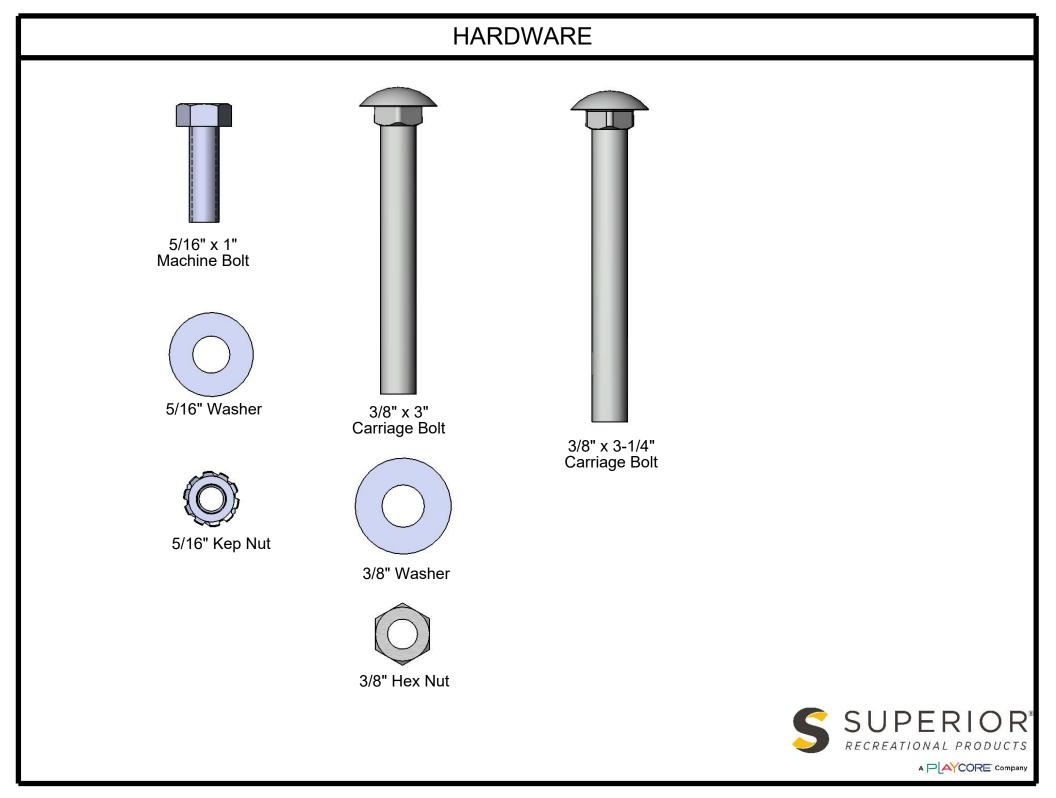


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PRODUCT SPECIFICATIONS

B15INNVP PORTABLE BENCH WITHOUT BACK

Seats & Back: 11 gauge die formed angle frame 1"x1-7/8" with 3" radius corners. Seat and back plates are fabricated from a 12ga plate. Holes are precision punched at 5/8" diameter. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: 15' bench portable without back. Seats are 12" wide x 180" long. Seat height is 18-1/4". Total depth of bench is 22".



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COMPONENTS ITEM NO. **PartNo DESCRIPTION** QTY. T-P90-S 15' Punched Seat (1/2) 1 2 P-V942P 942P Vinyl Leg 2 4 3 33-02-0007 5/16" SS Washer 28 33-05-0029 5/16" x 1" Machine Bolt (SS) 14 33-03-0012 5/16" Kep Nut (SS) 14 5 P-01-04-0129 26 3/4" Brace 4 SUPERIOR[®] RECREATIONAL PRODUCTS 33-06-0058 3/8" x 3" Carriage Bolt (SS)

3/8" Hex Nut (SS) 3/13/2019 Page 4 of 7

A PLAYCORE Company

33-02-0008

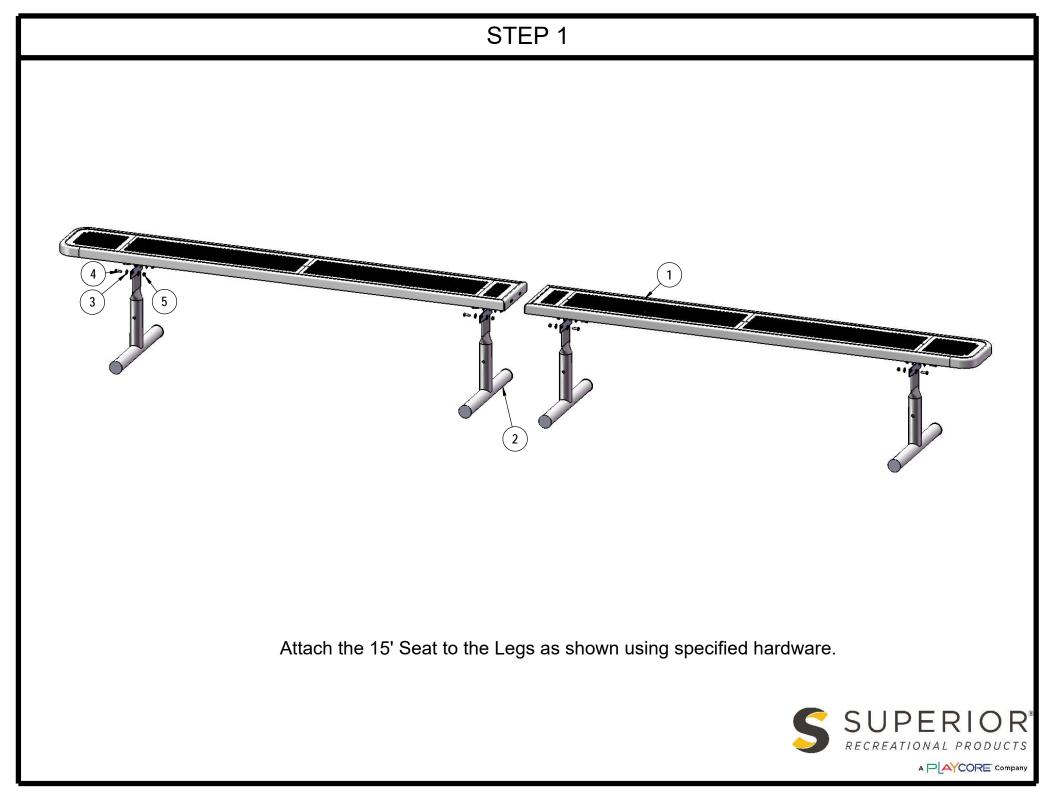
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8

3/8" Flat Washer (SS)

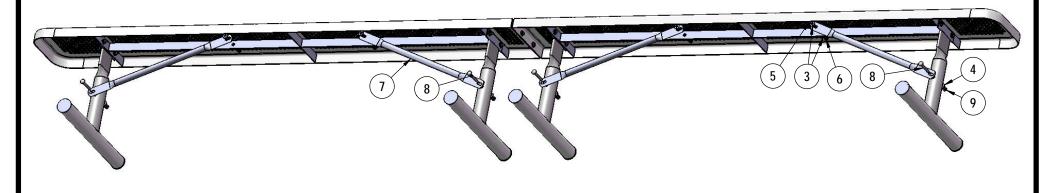
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4



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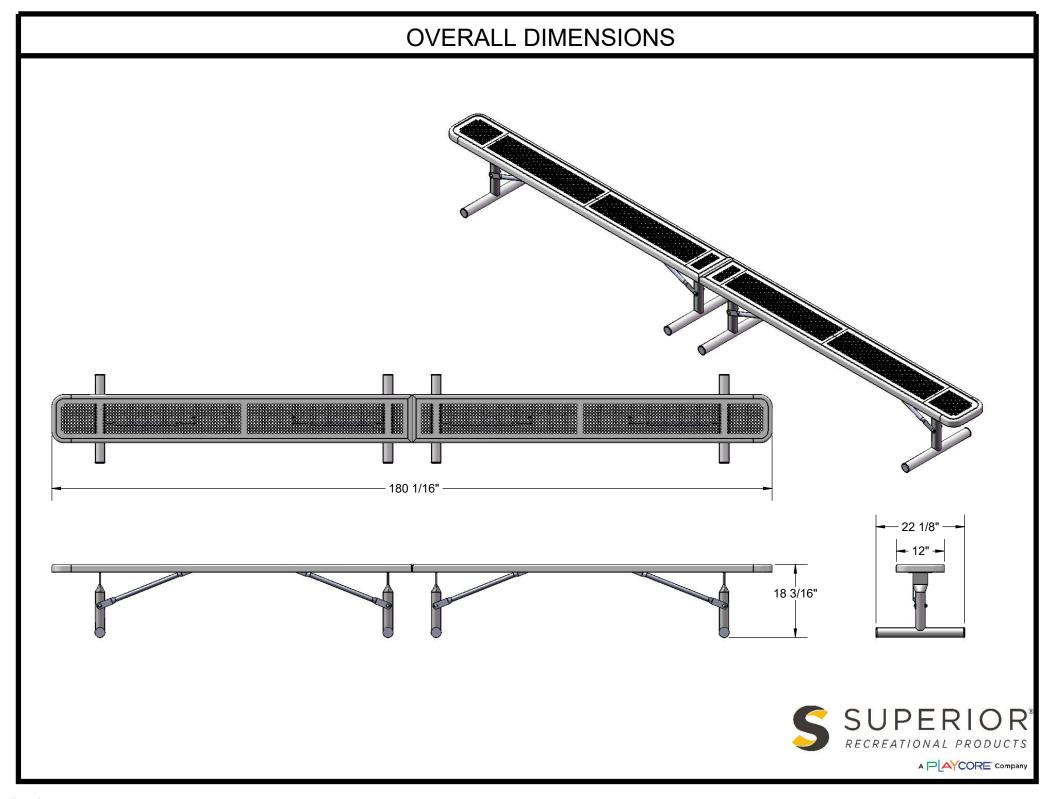
STEP 2



Attach the 26-3/4" Braces to the Seats and Legs as shown using specified hardware.



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