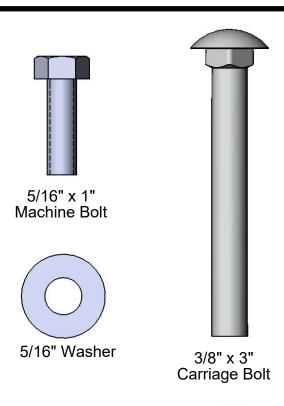


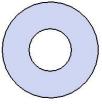
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## **HARDWARE**





5/16" Kep Nut



3/8" Washer



3/8" Hex Nut



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### PRODUCT SPECIFICATIONS

### B15WBINNVP PORTABLE BENCH WITH BACK

Seats & Back: 11 gauge die formed angle frame 1"x1-7/8" with 3" radius corners. Seat and back plates are fabricated from a 12ga plate. Holes are precision punched at 5/8" diameter. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: 15' bench portable with back. Seats and backs are 12" wide x 180" long. Seat height is 18", seat back height is 35". Total depth of seat with back is 22-1/4".



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### **COMPONENTS** ITEM NO. PartNo **DESCRIPTION** QTY 15' Punched Seat (1/2) T-P90-S 4 P-V940P 940P Vinyl Leg 2 33-02-0007 5/16" SS Washer 48 33-02-0008 3/8" Flat Washer (SS) 4 33-05-0029 5/16" x 1" Machine Bolt (SS) 24 5 33-03-0012 5/16" Kep Nut (SS) 24 6 SUPERIOR\* RECREATIONAL PRODUCTS 7 P-01-04-0129 26 3/4" Brace 4 3/8" x 3" Carriage Bolt (SS) 33-06-0058 8 4 A PLAYCORE Company 3/8" Hex Nut (SS) 33-01-0018

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## STEP 1 Attach the 15' Seats to the Legs as shown using specified hardware.



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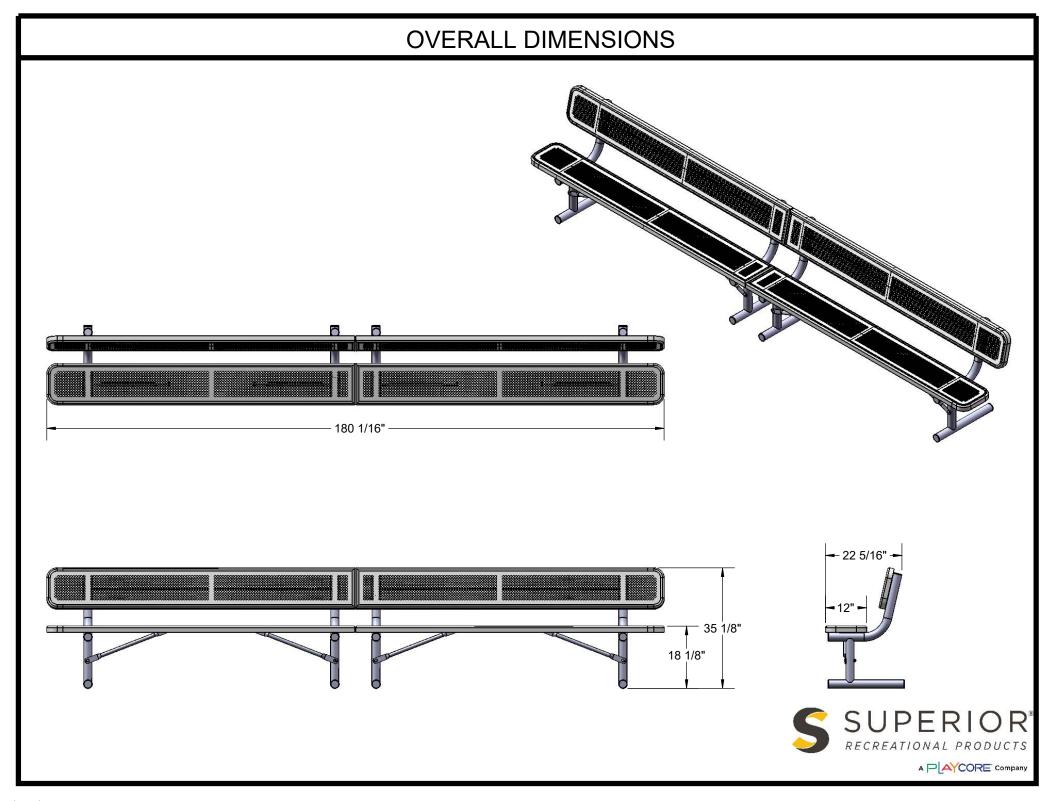
# STEP 2

Attach the 26-3/4" Braces to the Seats and Legs as shown using specified hardware.



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