

Model \# B4BY-IP-ARM


5/16" x 1" Lag Bolt


5/16" Flat Washer

## PRODUCT SPECIFICATIONS

## B4BY-IP-ARM BRYCE BENCH WITHOUT BACK WITH ARMREST

Seats: Seat is made from $1-1 / 4^{\prime \prime} \times 6$ " Ipe wood. Reinforced with 7 gauge thick support ribs. Legs are fabricated from $3 / 4$ " steel plate with 7 gauge attachement plates. Mounting plates shall be made from 7 gauge steel. All electrically MIG welded.

Coating: Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured. Ipe wood is sealed on each end to prevent splitting and stained with a wood finish.

Hardware: Hardware shall be stainless steel
Dimensions: 4' portable/surface mount bench without back with armrest. Seats are $23-9 / 16$ " wide $\times 48$ " long. Seat height is $17-3 / 4$ " from the ground to the top of the seat. The overall dimensions are $49-3 / 4^{\prime \prime} \times 29-5 / 16^{\prime \prime} \times 26$ "

Recommended Surface Mount Hardware: 3/8" x 3-1/2" Concrete Expansion Anchor Bolts (Not Included)
IPE Wood Care and Maintenance to be applied twice a year.
Step 1.) Wash boards with a deck cleaner or IPE cleaner.
Step 2.) After boards are dry, Lightly sand and dust off boards. Before applying stain be sure wood is dry and free of sawdust or dirt.
Step 3.) Apply a new coat of stain per manufacturer's recommendations. We recommend using Penofin© Hardwood Formula.

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Attach the Ipe Wood Planks to the Endframes and the Attachment Plate using the specified hardware.


WARNING: Overtightening of lag bolts can cause damage to lumber.

| ITEM NO. | PartNo | DESCRIPTION | QTY |
| :---: | :---: | :---: | :---: |
| 1 | $01-01-0658$ | madison w/armrest w/out back endframe <br> wood-welded | 2 |
| 2 | $01-01-0643$ | $5 / 4 " \times 6 " \times 4$ ' long ipe bench plank | 4 |
| 3 | $01-01-0619$ | madison w/out back wood attachment plate | 1 |
| 4 | $33-02-0007$ | $5 / 16^{\prime \prime}$ SS Washer | 12 |
| 5 | $33-05-0067$ | $5 / 16^{\prime \prime} \times 1$ " lag bolt, SS | 12 |




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