

Model \# B4GW-RC


3/8" X 2-1/2"
Button Head Bolt


3/8" Washer


5/16" x 1-1/4" Lag Bolt


5/16" Washer

3/8" Kep Nut

## TOOLS REQUIRED



7/32 Allen Wrench

## PRODUCT SPECIFICATIONS

## B4GW-RC

GATEWAY BENCH WITHOUT BACK
Seats: $2 \times 4$ planks are made from a minimum of $96 \%$ post-consumer or post-industrial recycled plastic. Contains UV stabilizers to prevent fading. Seat support frame is made of 10 ga steel plate, 1 " sch 40 pipe, and $5 / 8$ " solid rod. Electrically MIG welded.

Frame: Legs are cast aluminum.
Frame Coating: Metal is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powdercoat, oven cured.

Hardware: All fasteners are stainless steel.
Dimensions: 4' portable/surface mount bench without back. Seats are $26-1 / 2^{\prime \prime}$ wide $\times 48-3 / 8$ " long. Seat height is $18-1 / 2^{\prime \prime}$ from the ground to the top of the seat. The overall dimensions are $51-3 / 8$ " x $27-1 / 4$ " $\times 25-5 / 8^{\prime \prime}$.

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## COMPONENTS



| ITEM NO. | PartNo | DESCRIPTION | QTY |  |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 11-01-CAST8 | Durham Casted Aluminum Bench Frame | 2 |  |
| 2 | 01-01-0629 | 48.5" Support Bar | 1 |  |
| 3 | 01-01-0628 | 4' Recycled Pat Contour Frame - Welded | 1 |  |
| 4 | 33-06-0093 | 3/8"-16 x 2-1/2" Button Head Bolt (SS) | 6 |  |
| 5 | 33-02-0008 | 3/8" Flat Washer (SS) | 4 |  |
| 6 | 33-02-0007 | 5/16" SS Washer | 14 |  |
| 7 | 33-03-0013 | 3/8' Kep Nut (SS) | 4 |  |
| 8 | 33-05-0034 | 5/16" $\times$ 1-1/4' lag bolt, SS | 14 | Optional Surface Mount Hardware: |
| 9 | BRN48-2x4B-LB, CDR48-2×4B-LB, GRN48-2x4B-LB, or GRY48-2x4B-LB | $2 \times 4$ Brown Recycled Bench Bullnose Planklag bolts (4'), $2 \times 4$ Cedar Recycled Bench Bullnose Plank-lag bolts (4'), $2 \times 4$ Green Recycled Bench Bullnose Plank-lag bolts (4'), or $2 \times 4$ Grey Recycled Bench Bullnose Plank-lagbolts (4') | 2 | 3/8" x 3-1/2" Concrete Expansion Anchor Bolts (Not Included) |
| 10 | $\begin{aligned} & \text { BRN48-2×4-LB, } \\ & \text { CDR48- } 2 \times 4-\mathrm{B} \text {, } \\ & \text { GRN48- } 2 \times 4-\mathrm{B}, \text { or } \\ & \text { GRY48-2×4-LB } \end{aligned}$ | $2 \times 4$ Brown Recycled Bench Plank-lagbolt (4'), $2 \times 4$ Cedar Recycled Bench Planklagbolt (4'), $2 \times 4$ Green Recycled Bench Plank-lagbolt (4'), or $2 \times 4$ Grey Recycled Bench Plank-lagbolt (4') | 5 | RECREATIONAL PRODUCTS <br> A P【AYCORE Company |

## STEP 1



Attach the Recycled Seat Support to the Cast End Frames using the specified hardware.


Attach the 4' Recycled Bench Planks to the Seat Support, placing the 2 Bullnose Planks on the outside, as shown using the specified hardware.

Warning: Over tightening of the Lag Bolts may result in cracking and/or stripping out of the Planks.


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