

BY SUPERIOR RECREATIONAL PRODUCTS

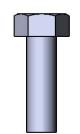




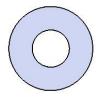


1/3/2019

## HARDWARE



5/16" x 1" Machine Bolt



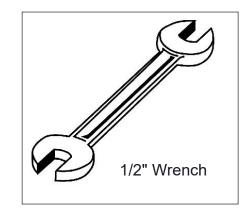
5/16" Washer

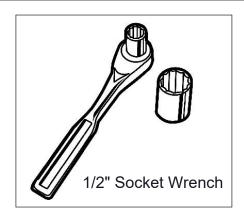


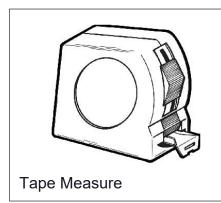
5/16" Kep Nut

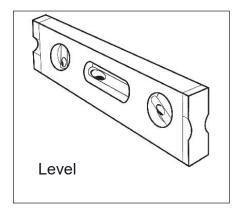


## **TOOLS REQUIRED**











### PRODUCT SPECIFICATIONS

#### B6ACS ACADIA INGROUND MOUNT BENCH WITHOUT BACK

Seat: Seat shall be made from 1-5/8" OD x 13ga steel tube and 1/4" x 4" flat steel plate. The ends shall be 1/4" thick steel plate. Electrically MIG welded.

Coating: Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. A 4" x 12" steel plate makes up the surface mount footing. The inground mount shall be made from 1-5/8" O.D. x 13 gauge tubing and a 4" x 12" steel plate with 5/16" carriage bolts. All electrically MIG welded.

Frame Coating: Steel is sandblasted to near white condition. Coated with zinc rich epoxy primer and top coated with electrostatic powder coat, oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: 6' inground mount bench without back. Seat is 12-3/16" wide x 72" long. Seat height is 18-1/4". Total depth of bench is 21-3/16". Total height of bench is 36-1/2".



## COMPONENTS

Attach the 6' Seat and Inground Mounts to the Legs using specified hardware.

DESCRIPTION	QTY	
Hartford 6' Seat/Back Plank	1	
Hartford Series Without back Leg - welded	2	
5/16" x 1" Machine Bolt (SS)	4	
5/16" SS Washer	16	SUPERIOR <sup>*</sup> RECREATIONAL PRODUCTS
5/16" Kep Nut (SS)	12	
Hartford Inground Footer	2	

ITEM NO.

1

2 3

4

5

6

PartNo 01-01-0692

01-01-0684

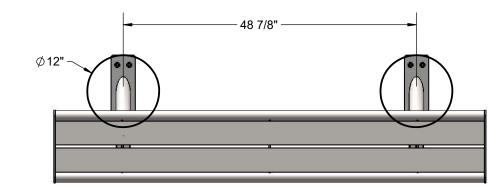
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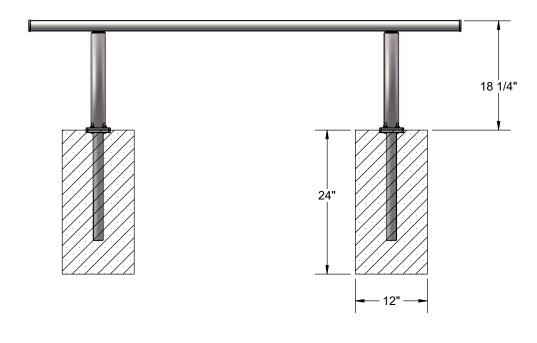
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33-03-0012

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# FOOTINGS





Estimated Required Concrete: 11- 50lb Bags on Concrete Mix



