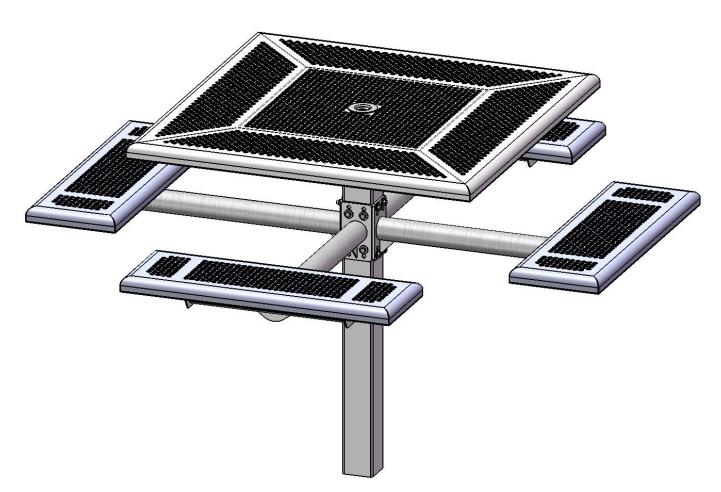
## -Site Amenities-

BY SUPERIOR RECREATIONAL PRODUCTS



Model # T46PERFPEDS



A PLAYCORE Company

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# **HARDWARE** 7/16" x 5-1/2" Machine Bolt 7/16" Hex Nut 7/16" Washer 5/16" x 1" 5/16" Kep Nut Machine Bolt 5/16" Washer 3/8" x 1" Carriage Bolt 3/8" Hex Nut 3/8" Washer SUPERIOR® RECREATIONAL PRODUCTS

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A PLAYCORE Company

#### PRODUCT SPECIFICATIONS

## T46PERFPEDS 46" SQUARE INGROUND TABLE WITH 4 SEATS

Top & Seats: Top and seats shall have a 1-1/2" radius edge, fabricated from a 14ga. plate. Holes are precision punched at 5/8" diameter to create the punched hole pattern. 7ga. x 1-1/2" flat bar center support and mounting bracket understructure. Top is additionally diagonally supported to the corner with 7ga. x 1-1/2" flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Main support column is 4"x4"x11 gauge pre-galvanized structural steel tubing. Arms are fabricated from 2-7/8" O.D. x 12 gauge pre-galvanized structural steel tubing welded to 1/4" precision punched plates for attachment to the main column and 2"x2"x3/16" structural steel angle for lateral seat support. Seat attachment points are 10 gauge precision punched tabs. Table top attachment structure is fabricated from 2"x2"x3/16" structural steel angle and top attachment points are 7 gauge x 1-1/2" steel flat bar.

Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" square x 30" high. Seats are 12" wide x 36" long x 18" high. Outside to outside dimensions of 4 seat table is 76-1/2" square.



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#### **COMPONENTS 11** ( 14 ) (10) ITEM NO. PartNo **DESCRIPTION** QTY P-338S or G-338S 1 338 IG post asem 1 P-V338-ARM 338 vinyl arm 2 4 3 T-PR36-S 3' Punched Rolled Seat 4 P-01-04-0150 H Bracket 4 1 46" Square Punched Rolled Top 1 5 T-PR46-T 33-05-0029 5/16" x 1" Machine Bolt (SS) 20 6 33-06-0050 7/16" x 5-1/2" Machine Bolt 8 7 33-02-0007 5/16" SS Washer 40 8 16 9 33-02-0004 7/16" SS Washer 10 33-02-0008 3/8" Flat Washer (SS) 4



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33-03-0012

33-01-0006

33-01-0018

33-06-0042

11

12

13

14

5/16" Kep Nut (SS)

7/16" Hex Nut (SS)

3/8" Hex Nut (SS)

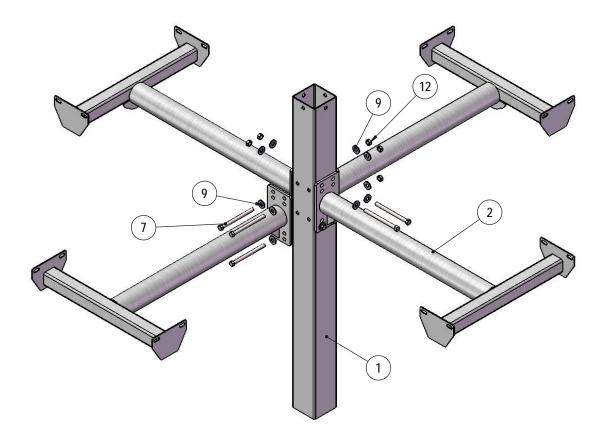
3/8" x 1" Carriage Bolt (SS)

20

8

4

## STEP 1

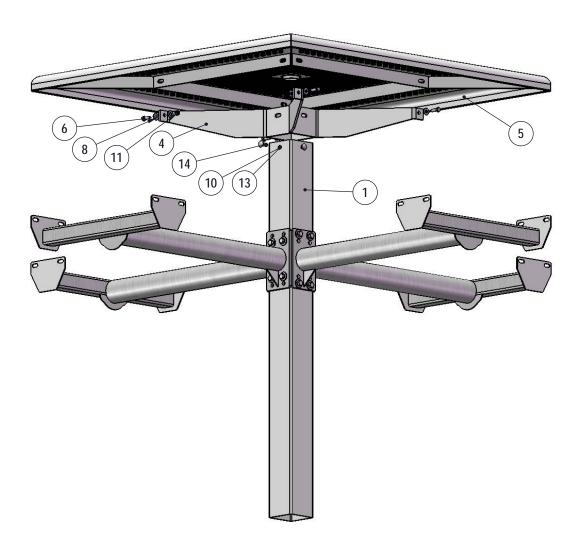


Attach the Arms to the Post using specified hardware.



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### STEP 2

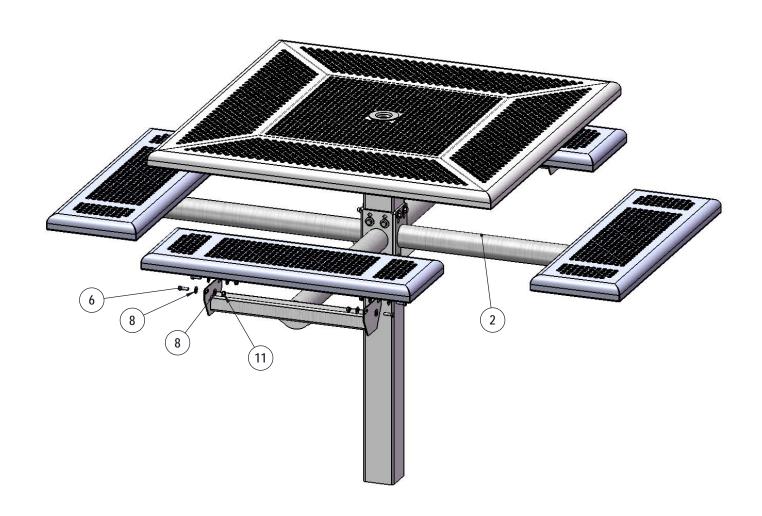


Attach the H-Bracket to the Post using specified hardware. Then Attach the 46" Square Top to the H-Bracket using specified hardware.



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## STEP 3

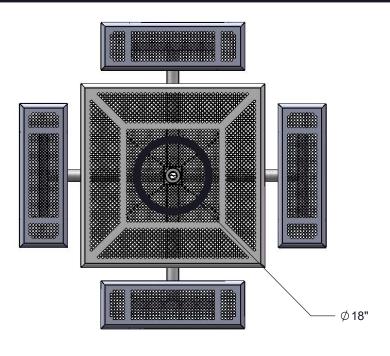


Attach the 3' Seats to the Arms using specified hardware.

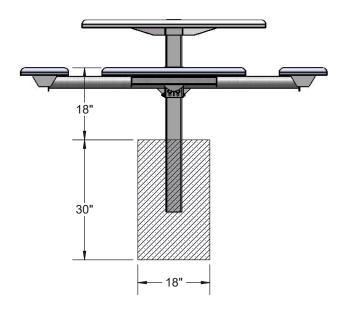


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## **FOOTINGS**



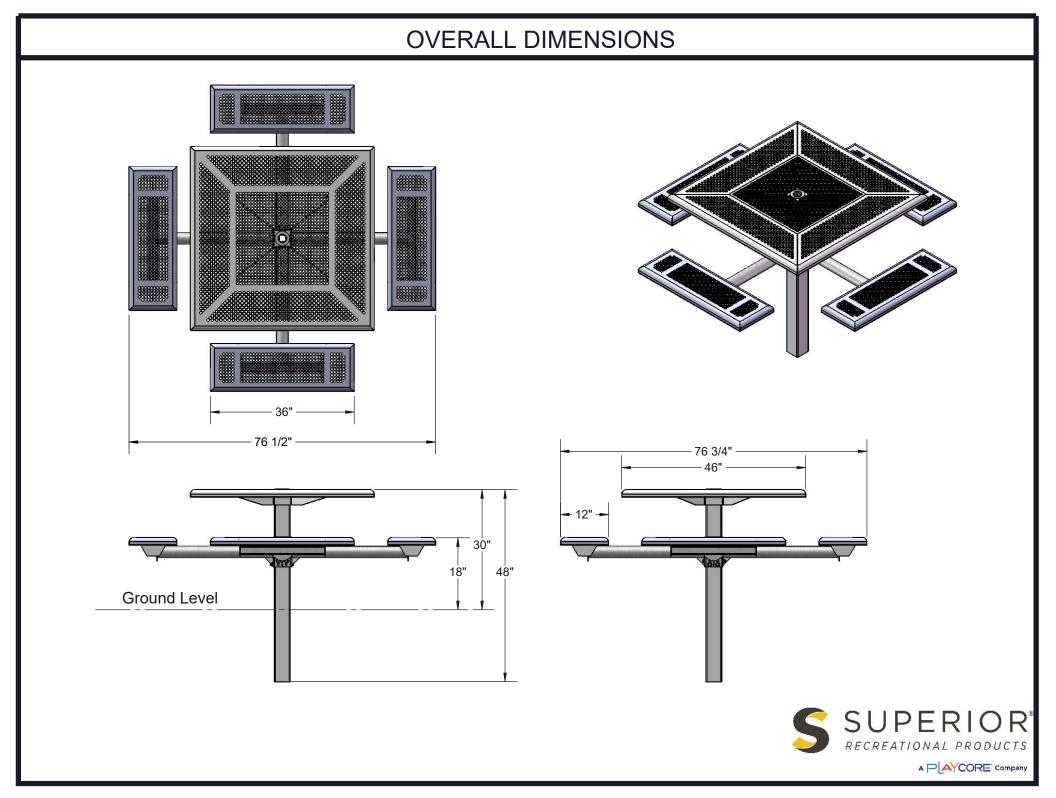
Estimated Required Concrete: 12-50lb. Bags of Concrete Mix







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