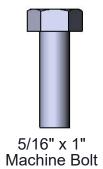


1/24/2020 Page 1 of 9

## **HARDWARE**



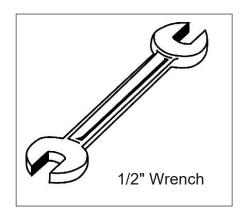


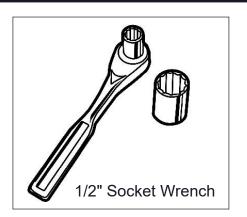


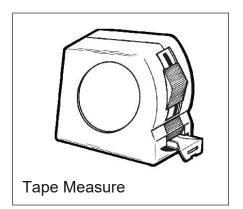


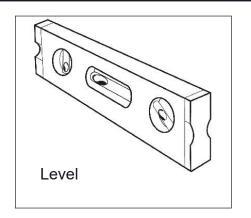
1/24/2020 Page 2 of 9

# TOOLS REQUIRED











1/24/2020 Page 3 of 9

#### PRODUCT SPECIFICATIONS

#### T46WEB-3S 46" INGROUND TABLE WITH 3 SEATS

Top & Seats: 2" x 2" x 1/8" angle frame. 3/4" #9 steel expanded metal. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Top is additionally supported to the corners with 7 gauge x 1-1/2" flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 13 gauge pre-galvanized structural steel tubing. Brace attachment points are 1-1/2"x2"x3/16" steel flat bar. Cross braces 1" O.D. x 16 gauge pre-galvanized structural steel tubing. Top is attached with 7 gauge 2"x2" die formed angle. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. Holes are predrilled in legs for optional surface mounting. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.

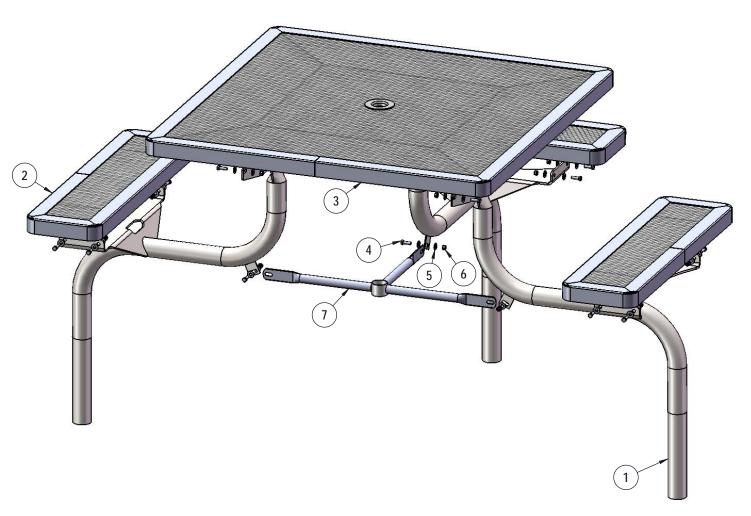
Hardware: All stainless steel hardware fasteners.

Dimensions: Top is 46" x 46" x 30" high from ground. Overall height is 41". Seats are 10" wide x 36" long x 18" high from ground. Outside to outside dimensions of 3 seat table is 77-1/2" x 61-3/4".



1/24/2020 Page 4 of 9

# COMPONENTS

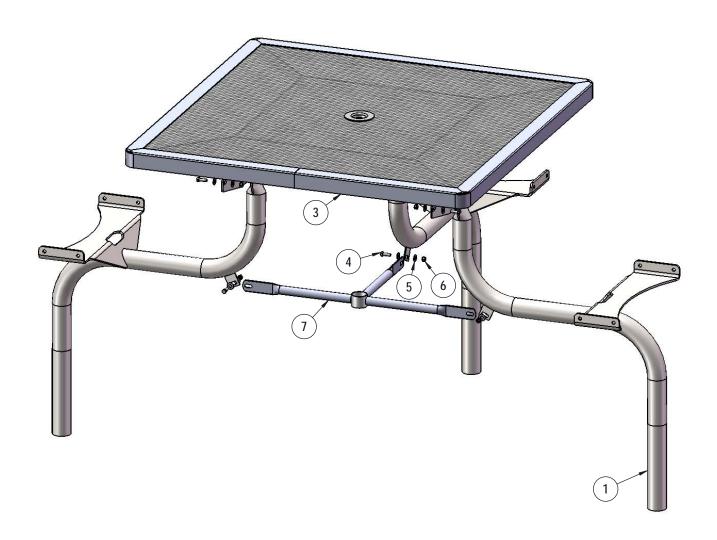


ITEM NO.	PartNo	DESCRIPTION	Qty.
1	P-V369S	V369S Leg	3
2	RC36-S	3' long x 10" wide regal expanded seat	3
3	RC46-T	46" square regal expanded top	1
4	33-05-0029	5/16" x 1" Machine Bolt (SS)	21
5	33-02-0007	5/16" SS Washer	42
6	33-03-0012	5/16" Kep Nut (SS)	21
7	P-01-04-0344	358H Crossbrace w/ Umbrella Tube	1



1/24/2020 Page 5 of 9

# STEP 1



Attach the 369 Legs to the Top and Cross Brace as shown using specified hardware.



1/24/2020 Page 6 of 9

## STEP 2

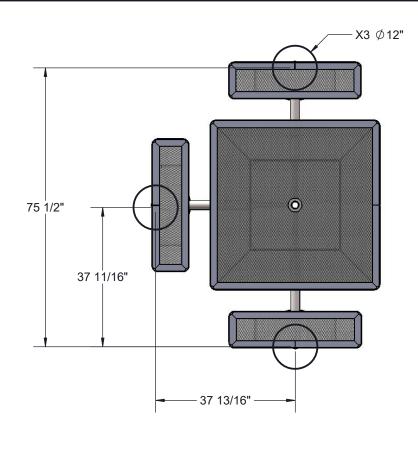


Attach the Seats to the 369 Legs as shown using specified hardware.

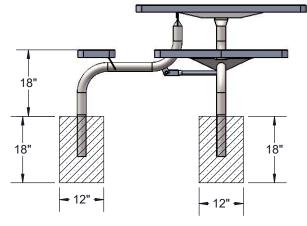


1/24/2020 Page 7 of 9

## **FOOTINGS**

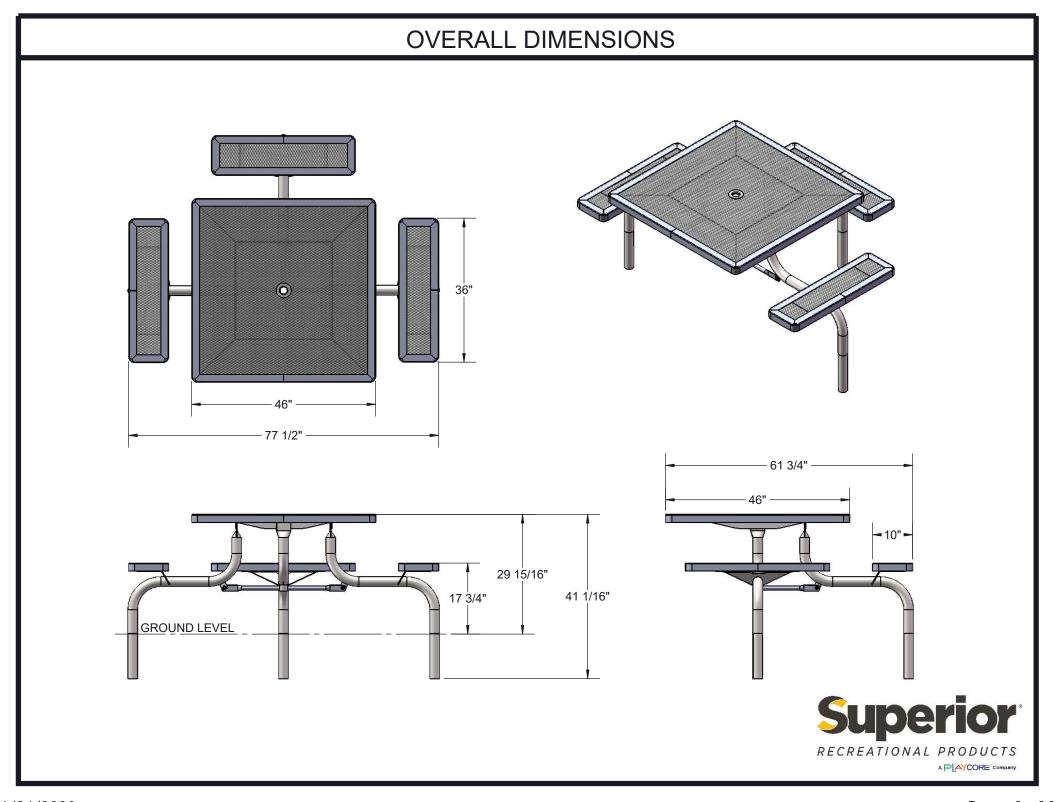


Estimated Required Concrete: 10 - 50lb Bags of Concrete Mix





1/24/2020 Page 8 of 9



1/24/2020 Page 9 of 9